



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3500-00-3

Job Sheet 173340



Part No: RBE350A93-3500-00-3

Job Qty: 18 ea

Part Name: Dowel Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/28/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-3500-00 Rev 3A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		3/8/18	0.00	0.00	Start Up Machining-4		J.C. - L.
100	Lathe Conv	18 pcs		3/9/18	0.50	1.50	Lathe Conv-2		J.C. - L.
110	QC	18 pcs		3/9/18	0.00	0.00	QC2 Machining-5		J.C. - L. 18-02-28
120	QC	18 pcs		3/9/18	0.00	0.00	QC8 Machining-5		B. 18-03-01
130	Packaging	18 pcs		3/9/18	0.00	0.00	Packaging3-2		MAR 02 2018
140	QC21-SA	18 Ea		3/9/18	0.00	0.00	QC21		21 9-68 MAR 05 2018

Part Op 100 - Machine as per DWG. ***Note*** 91585A829 new part # for 91585a208
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91585A208	Dowel Pin M8 x 40mm	18 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91585A208	18	69	0

Part Specifications

Specifications could not be found.

Plex 2/28/18 11:56 AM Dart.lajeunesse.marie



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Container No: S046481



Part: RBE350A93-3500-00-3

Job No: 173340

Serial No/Batch: S046481

Revision: 3A

Inspector:

Date: 02/28/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

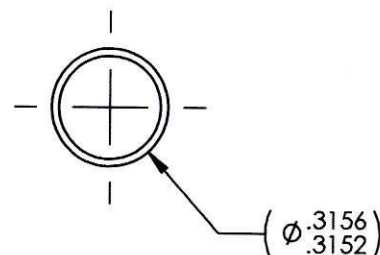
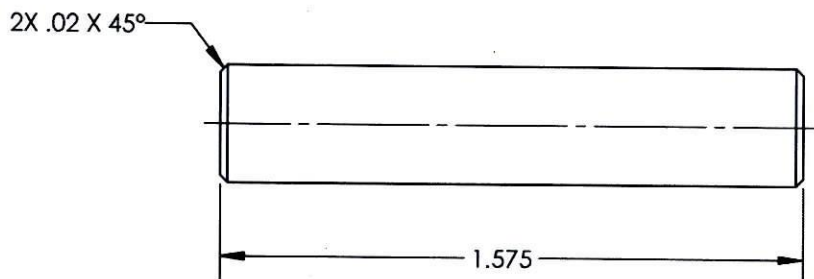
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3	ADDED DWG. FOR -3 TO MODIFY DOWEL PIN.	4/18/2013	RJC	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170599 MWS
18-01-18

RED BARN MACHINE	
TITLE BEARING EXTRACTOR	
DWG NO. RBE350A93-3500-00-3	REV 3A
MAT'L 18-8	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EUROCOPTER 350A
SCALE 1:1	DATE 4/19/2013
	SHEET 3 OF 3